

# PSX™ Multi-T

## INSTALLATION INSTRUCTIONS



1. Use a 2 handle drill and a drill bit only, pre-drill a hole in the valley of the corrugated pipe.



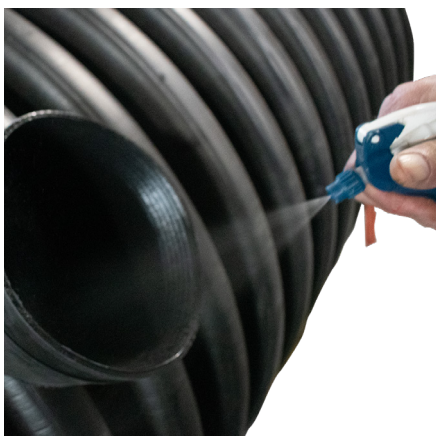
2. Take the hole saw of the corresponding size which has a pilot bit in it. Align the pilot bit into the hole in the valley. Align the hole saw on the outer corrugation and begin to drill the hole.



3. Deburr the plastic edges of the hole.



4. Grab a rubber sleeve. Fold it up with 1 alignment node facing down. Place the sleeve and the alignment node in the lower valley and begin to open the rubber sleeve to fit into the hole. Arrow should be pointing down toward pipe.



5. Once the rubber is in the hole take soapy water and spray the ID of the sleeve and the OD of the PVC hub. With your hand rub the ID of the sleeve to ensure the lube has fully applied to all areas of the ID.



6. Insert the PVC hub into the sleeve by hand until snug. Then take a 2 x 4 and hammer to finish homing the PVC pipe into the sleeve. There are 2 tabs that will be on the inside to help ensure the pipe is fully homed.



7. Once fully homed take a clamp of corresponding size and install it over the sleeve in the channel at the end of the boot. Use a T-Handle torque wrench to tighten the clamp to 60in-lbs.

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